



TECHNICAL MANUAL

SG6800E

Electronic Speed Governor

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COMPATIBLE REPLACEMENT PART

POPULACE has manufactured generator electronic parts in Xiamen, China since 2006. 1000+ SKUs in stock, 1-5 day dispatch, every unit burn-in tested before shipment.

Document contents

- Specification and technical characteristics
- Terminal assignment and wiring diagram
- Installation, adjustment and settings
- Troubleshooting table

This document is supplied by POPULACE Electronic Co., Ltd. as an installation and operating guide for a POPULACE compatible replacement part. It is not an original equipment manufacturer (OEM) document. Any brand names or part numbers mentioned are for cross-reference and identification purposes only and do not indicate affiliation with, or endorsement by, the respective manufacturers.

Why source this part from POPULACE

- Factory in Xiamen, China - operating since 2006 (20 years)
- Over 1000 SKUs held in stock; dispatch within 1-5 days
- Every unit burn-in tested at 65 C before shipment
- CE and ISO 9001 production system; full batch traceability
- Free technical support for wiring, settings and fault diagnosis

Get a quote / technical support

Web: <https://gensetpart.com>
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609*270mm

正面

SYSTEM TROUBLESHOOTING

Insufficient Magnetic Speed Sensor Signal

A strong magnetic speed sensor signal will eliminate the possibility of missed or extra pulses. The speed control unit will govern well with 0.5 volts RMS speed sensor signal. A speed sensor signal of 3 volts RMS or greater at governed speed is recommended. Measurement of the signal is made at Terminals C and D.

The amplitude of the speed sensor signal can be raised by reducing the gap between the speed sensor tip and the engine ring gear. The gap should not be any smaller than 0.020 in (0.45 mm). When the engine is stopped, back the speed sensor out by 3/4 turn after touching the ring gear tooth to achieve a satisfactory air gap.

Electromagnetic Compatibility (EMC)

EMI SUSCEPTIBILITY - The governor system can be adversely affected by large interfering signals that are conducted through the cabling or through direct radiation into the control circuits.

All GAC speed control units contain filters and shielding designed to protect the units sensitive circuits from moderate external interfering sources.

Although it is difficult to predict levels of interference, applications that include magneto, solid state ignition systems, radio transmitters, voltage regulators or battery chargers should be considered suspect as possible interfering sources.

If it is suspected that external fields, either those that are radiated or conducted, are or will affect the governor systems operation, it is recommended to use shielded cable for all external connections. Be sure that only one end of the shields, including the speed sensor shield, is connected to a single point on the case of the speed control unit. Mount the speed control unit to a grounded metal back plate or place it in a sealed metal box.

Radiation is when the interfering signal is radiated directly through space to the governing system. To isolate the governor system electronics from this type of interference source, a metal shield or a solid metal container is usually effective.

Conduction is when the interfering signal is conducted through the interconnecting wiring to the governor system electronics. Shielded cables and installing filters are common remedies.

As an aid to help reduce the levels of EMI of a conductive nature, a battery line filter and shielded cables are conveniently supplied by GAC in KT130. To reduce the levels of EMI of a radiated nature, a shielded container P/N CA114 can be sourced from GAC and its distributors:

In severe high energy interference locations such as when the governor system is directly in the field of a powerful transmitting source, the shielding may require to be a special EMI class shielding. For these conditions, contact GAC application engineering for specific recommendations.

Instability

Instability in a closed loop speed control system can be categorized into two general types. **PERIODIC** appears to be

sinusoidal and at a regular rate. **NON-PERIODIC** is a random wandering or an occasional deviation from a steady state band, for no apparent reason.

Switch C1 controls the "Lead Circuit" found in the ESD5500E. The normal position is "ON." Move the switch to the "OFF" position if there is fast instability in the system.

Switch C2 controls an additional circuit added in the ESD5500E that is designed to eliminate fast erratic governor behavior, caused by very soft or worn couplings in the drive train between the engine and generator. The normal position is "OFF." Move to the "ON" position if fast erratic engine behavior due to a soft coupling is experienced.

The **PERIODIC** type can be further classified as fast or slow instability. Fast instability is a 3 Hz, or faster irregularity of the speed and is usually a jitter. Slow periodic instability is below 3 Hz, can be very slow, and is sometimes violent.

If fast instability occurs, this is typically the governor responding to engine firings. Raising the engine speed increases the frequency of instability and vice versa.

In this case, placing switch C1 in the "OFF" position will reduce the speed control unit's sensitivity to high frequency signals. Readjust the GAIN and STABILITY for optimum control. Should instability still be present, the removal of E1 to E2 jumper may help stabilize the engine. Post locations are illustrated in Diagram 1. Again, readjust the GAIN and STABILITY for optimum control. Interference from powerful electrical signals can also be the cause. Turn off the battery chargers or other electrical equipment to see if the system instability disappears.

Slow instability can have many causes. Adjustment of the **GAIN** and **STABILITY** usually cures most situations by matching the speed sensor shield, is connected to a single point on the case of the speed control unit. Mount the speed control unit to a grounded metal back plate or place it in a sealed metal box.

If slow instability is unaffected by this procedure, evaluate the fuel system and engine performance. Check the fuel system linkage for binding, high friction, or poor linkage. Be sure to check linkage during engine operation. Also look at the engine fuel system, irregularities with carburetor or fuel injection systems can change engine power with a constant throttle setting. This can result in speed deviations beyond the control of the governor system. Adding a small amount of droop can help stabilize the system for troubleshooting.

NON-PERIODIC instability should respond to the **GAIN** control. If increasing the gain reduces the instability, then the problem is probably with the engine. Higher gain allows the governor to respond faster and correct for disturbance. Look for engine misfirings, an erratic fuel system, or clutch changes on the engine generator set voltage regulator. If the throttle is slightly erratic, but performance is fast, move switch C1 to the "OFF" position. This will tend to steady the system.

If unsuccessful in solving instability, contact the factory for assistance.

In order to be in compliance with the above directives, the installer is obligated to install the equipment in strict accordance with the following special instructions and guidelines.

- The speed control unit must be mounted against the metal ground plane with four bolts which make positive electrical connections between the case and the back plane or a backing plate, PL128 available from GAC, must be installed.
- The magnetic pickup must be connected to the speed control using shielded cable as shown in the wiring diagram.
- All shielded cable connections to the speed control must be connected to the case at the corner threaded connection per the wiring diagram.
- Shielded cable for the actuator is recommended to minimize the actuator's slight movement during fast high voltage transients. The installer's choice of not using shielded cable may cause the actuator to move more than slightly during these transients. However, no failures should be experienced.
- The installer must refer to the wiring diagram in the literature for proper electrical connections.

SG6800E SEROES SPEED CONTROL UNIT

APPLICATION INFORMATION

The ESD5500E Series speed control unit is rugged enough to be placed in a control cabinet or engine mounted enclosure with other dedicated control equipment. If water, mist, or condensation may come in contact with the controller, it should be mounted vertically. This will allow the fluid to drain away from the speed control unit.

Extreme heat should be avoided.

WARNING

An overspeed shutdown device, independent of the governor system, should be provided to prevent loss of engine control which may cause personal injury or equipment damage. Do not rely exclusively on the governor system electric actuator to prevent overspeed. A secondary shutoff device, such as a fuel solenoid must be used.

WIRING

Basic electrical connections are illustrated in Diagram 1. Actuator and battery connections to Terminals A, B, E, and F should be #16 AWG (1.3 mm sq.) or larger. Long cables require an increased wire size to minimize voltage drops.

The battery positive (+) input, Terminal F, should be fused for 15 amps as illustrated.

Magnetic speed sensor connections to Terminals C and D **MUST BE TWISTED AND/OR SHIELDED** for their entire length. The speed sensor cable shield should ideally be connected as shown in Diagram 1. The shield should be insulated to insure no other part of the shield comes in contact with engine ground, otherwise stray speed signals may be introduced to the speed control unit. With the engine stopped, adjust the gap between the magnetic speed sensor and the ring gear teeth. The gap should not be any smaller than 0.020 in. (0.45 mm). Usually, backing out the speed sensor 3/4 turn after touching the ring gear tooth will achieve a satisfactory air gap. The magnetic speed sensor voltage should be at least 1 VAC RMS during cranking.

ADJUSTMENTS

Before Starting Engine

Check to insure the **GAIN** and **STABILITY** adjustments, and if applied, the external **SPEED TRIM CONTROL** are set to mid position.

Present the ESD5500E as follows:

STARTING FUEL..... FULL CW (Maximum Fuel)

SPEED RAMPING..... FULL CCW (Fastest)

Start Engine

The speed control unit governed speed setting is factory set at approximately engine idle speed, (1000 Hz., speed sensor signal) Crank the engine with DC power applied to the governor system. The actuator will energize to the maximum fuel position until the engine starts. The governor system should control the engine at a low idle speed. If the engine is unstable after starting, turn the **GAIN** and **STABILITY** adjustments counterclockwise until the engine is stable.

Governor Speed Setting

The governed speed set point is increased by clockwise rotation of the **SPEED** adjustment control. Remote speed adjustment can be obtained with an optional 5K Speed Trim Control. (See Diagram 1.)

Governor Performance

Once the engine is at operating speed and at no load, the following governor performance adjustment can be made.

A. Rotate the **GAIN** adjustment clockwise until instability develops. Gradually move the adjustment counterclockwise until stability returns. Move the adjustment one division further counterclockwise to insure stable performance.

B. Rotate the **STABILITY** adjustment clockwise until instability develops. Gradually move the adjustment counterclockwise until stability returns. Move the adjustment one division further to insure stable performance.

If instability cannot be corrected or further performance improvements are required, refer to the section on **SYSTEM TROUBLESHOOTING**.

Starting Fuel Adjustment

The engine's exhaust smoke at start-up can be minimized by completing the following adjustments.

- Place the engine in idle by connecting Terminals M & G.
- Adjust the **IDLE** speed for as low a speed setting as the application allows.
- Adjust the **STARTING FUEL CCW** until the engine speed begins to fall. Increase the **STARTING FUEL** slightly so that the idle speed is returned to the desired level.
- Stop the engine.

One of two methods of operation for the ESD5500 now be selected.

METHOD 1: Start the engine and accelerate directly to the operating speed (Gen Sets, etc.).

or

METHOD 2: Start the engine and control at an idle speed for a period of time prior to accelerating to the operating speed.

This method separates the starting process so that each may be optimized for the lowest smoke emissions.

METHOD 1

Remove the connection between Terminals M & G. Start the engine and adjust the **SPEED RAMPING** for the least smoke on acceleration from idle to rated speed. If the starting smoke is excessive, the **STARTING FUEL** may need to be adjusted slightly CCW. If the starting time is too long, the **STARTING FUEL** may need to be adjusted slightly CW.

METHOD 2

Replace the connection between Terminals M & G with a switch, usually an oil pressure switch. Start the engine. If the starting smoke is excessive, the **STARTING FUEL** may need to be adjusted slightly CCW. If the starting time is too long, the **STARTING FUEL** may need to be adjusted slightly CW. When the switch opens, adjust the **SPEED RAMPING** for the least amount of smoke when accelerating from idle speed to rated speed.

Idle Speed Setting

If the **IDLE** speed setting was not adjusted as detailed in "Starting Fuel Adjustment" section, then place the optional external selector switch in the **IDLE** position. The idle speed set point is increased by clockwise rotation of the **IDLE** adjustment control. When the engine is at idle speed, the speed control unit applies droop to the governor system to insure stable operation.

Speed Droop Operation

Droop is typically used for the paralleling of engine driven generators. Place the optional external selector switch in the **DROOP** position. **DROOP** is increased by clockwise rotation of the **DROOP** adjustment control. When in droop operation, the engine speed will decrease as engine load increases. The percentage of droop is based on the actuator current change from engine no load to full load. A wide range of droop is available with the internal control. Droop level requirements above 10% are unusual.

If droop levels experienced are higher or lower than those required, contact the factory for assistance. After the droop level has been adjusted, the rated engine speed setting may need to be reset. Check the engine speed and adjust the speed setting accordingly.

Accessory Input

The **AUXILIARY** Terminal N accepts input signals from load sharing units, auto synchronizers, and other governor system accessories. GAC accessories are directly connected to this terminal. It is recommended that this connection from accessories be shielded as it is a sensitive input terminal.

If the auto synchronizer is used alone, not in conjunction with a load sharing module, a 3 M ohm resistor should be connected between Terminals N and P. This is required to match the voltage levels between the speed control unit and the synchronizer.

When an accessory is connected to Terminal N, the speed will decrease and the speed adjustment must be reset.

When operating in the upper end of the control unit frequency range, a jumper wire or frequency trim control may be required between Terminals G' and J. This increases the frequency range of the speed control to over 7000 Hz.

Accessory Supply

A + 10 volt regulated supply, Terminal P, can be utilized to provide power to GAC governor system accessories. Up to 20 ma of current can be drawn from this supply. Ground reference is Terminal G. **Caution:** a short circuit on this terminal can damage the speed control unit.

Wide Range Remote Variable Speed Operation

Simple and effective remote variable speed can be obtained with the **SG6800E** Series control unit.

A single remote speed adjustment potentiometer can be used to adjust the engine speed continuously over a specific speed range. Select the desired speed range and the corresponding potentiometer value. (Refer to TABLE 1.) If the exact range cannot be found, select the next higher range potentiometer. An additional fixed resistor may be placed across the potentiometer to obtain the exact desired range. Connect the speed range potentiometer as shown in Diagram 2.

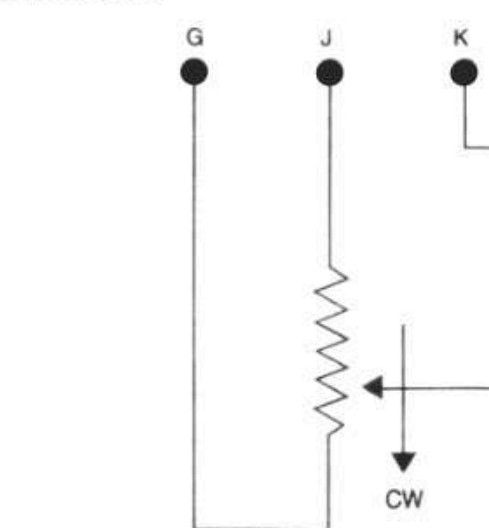
To maintain engine stability at the minimum speed setting, a small amount of droop can be added using the **DROOP** adjustment. At the maximum speed setting the governor performance will be near isochronous, regardless of the droop adjustment setting.

Contact the factory for assistance if difficulty is experienced in obtaining the desired variable speed governing performance.

TABLE 1. Variable Speed Range Potentiometer Value

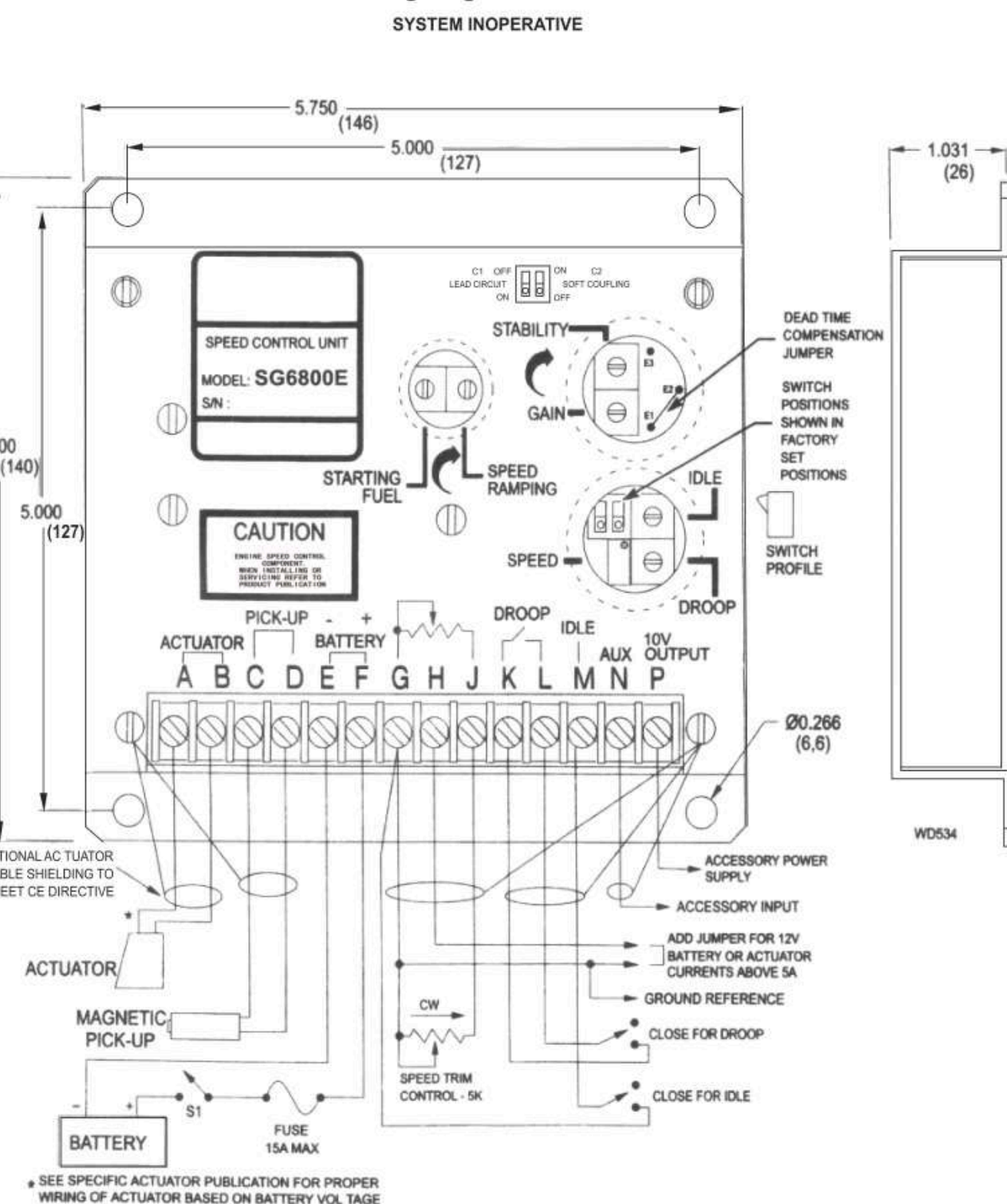
Speed Range	Potentiometer Value
900 Hz.	1K
2,400 Hz.	5K
3,000 Hz.	10K
3,500 Hz.	25K
3,700 Hz.	50K

DIAGRAM 2.



*Select Proper Potentiometer Value from Table 1.

DIAGRAM 1. SG6800E Series Wiring Diagram and Outline



SYSTEM TROUBLESHOOTING

SYSTEM INOPERATIVE

If the engine governing system does not function, the fault may be determined by performing the voltage tests described in Steps 1, 2, 3, and 4. (+) and (-) refer to meter polarity. Should normal values be indicated as a result of following the trouble shooting steps, the fault may be with the actuator or the wiring to the actuator. See the actuator publication for testing details.

STEP	TERMINALS	NORMAL READING	PROBABLE CAUSE OF ABNORMAL READING
1	F(+) & E(-)	Battery Supply Voltage (12 or 24 VDC)	1. DC battery power not connected. Check for blown fuse. 2. Low battery voltage. 3. Wiring error.
2	C & D	1.0 VAC RMS min., while cranking	1. Gap between speed sensor and gear teeth too great. Check gap. 2. Improper or defective wiring to the speed sensor. Resistance between terminals C and D should be 30 to 1200 ohms. 3. Defective speed sensor.
3	P(+) & G(-)	10 VDC, Internal Supply	1. Short on terminal P. (This will cause a defective unit.) 2. Defective Speed Control.
4	F(+) & A(-)	1.0 - 2.0 VDC while cranking	1. SPEED adjustment set too low. 2. Short/open in actuator wiring. 3. Defective speed control. 4. Defective actuator. See Actuator Troubleshooting.

UNSATISFACTORY PERFORMANCE

If the governing system functions poorly, perform the following tests.

SYMPTOM	TEST	PROBABLE FAULT
Engine overspeeds	1. Do not crank. Apply DC power to the governor system. 2. Manually hold the engine at the desired running speed. Measure the DC voltage between Terminals A (+) & F(+) on the speed control unit.	1. Actuator goes to full fuel. Then, disconnect speed sensor at Terminals C & D. If actuator still at full fuel - speed control unit defective. If actuator at minimum fuel position - erroneous speed signal. Check speed sensor data. 1. If the voltage reading is 1.0 to 2.0 VDC, a) SPEED adjustment set above desired speed. b) Defective speed control unit. 2. If the voltage reading is above 2.0 VDC, a) Actuator or linkage binding. 3. If the voltage reading is below 1.0 VDC, a) Defective speed control unit. 4. Gain set too low.
Actuator does not energize fully.	1. Measure the voltage at the battery while cranking. 2. Momentarily connect Terminals A and F. The actuator should move to the full fuel position.	1. If the voltage is less than 7V for a 12V system, or 14V for a 24V system, replace the battery if it is weak or undersized. 1. Actuator or battery wiring in error. 2. Actuator or linkage binding. 3. Defective actuator. See actuator troubleshooting. 4. Fuse opens. Check for short in actuator or actuator wiring harness.
Engine remains below desired governed speed.	1. Measure the actuator output. Terminals A & B, while running under governor control.	1. If the voltage measurement is within approximately 2 volts of the battery supply voltage, then fuel control restricted from reaching full fuel position. Possibly due to interference from the mechanical governor, carburetor spring or linkage alignment. 2. Speed setting too low.